

09/202,758

SALINE SOLUBLE INORGANIC FIBRES

This invention relates to saline soluble inorganic fibres.

Saline-soluble inorganic fibres have been described in several patent specifications, see for example WO93/15028. Fibres are required to be soluble in saline solution so that inhaled or ingested fibres dissolve rather than providing a source of irritation or otherwise affecting health. WO93/15028 showed that fibres comprising  $\text{SiO}_2$ ,  $\text{CaO}$  and  $\text{MgO}$  and having a silica content of greater than 58% (or greater than 58% plus 0.5 times (wt%MgO - 10) if  $\text{MgO} > 10\text{wt}\%$ ) had suitable shrinkage characteristics at  $800^\circ\text{C}$  and  $1000^\circ\text{C}$  to be usable as refractory materials. A further feature of WO93/15028 was the use of the percentage of non-bridging oxygens present to predict the solubility of fibres in physiological saline solution.

Various subsequent applications have described the effect of  $\text{P}_2\text{O}_5$  and  $\text{B}_2\text{O}_3$  on solubility - see for example WO95/29135.  $\text{P}_2\text{O}_5$  is alleged to have a solubilising effect on such fibres. WO93/22251 refers to use of  $\text{P}_2\text{O}_5$  and  $\text{Na}_2\text{O}$  to improve solubility of fibres. WO89/12032 and DE 4417230 disclose fibres containing  $\text{SiO}_2$ ,  $\text{CaO}$ ,  $\text{MgO}$ , and  $\text{B}_2\text{O}_3$ .

The German government have proposed a fibre classification which turns on a variable  $K_I$  which is defined as:

$$K_I = \Sigma(\text{Na, K, B, Ca, Mg, Ba -oxide}) - 2 * \text{Al-oxide}$$

(the amounts of the oxides being expressed as weight %)

According to the proposed fibre classification if  $K_I$  is greater than 40 the fibre requires no health warnings. If  $K_I$  lies between 30 and 40 the fibre requires health warnings to be made. If  $K_I$  is less than 30 more serious marking is required (it is labelled as a carcinogen). It is readily apparent that it is difficult to provide a high  $K_I$  fibre ( $K_I > 40$ ) while still providing a refractory fibre like that of WO93/15028 ( $\text{SiO}_2 > 58\text{wt}\%$ ), there being a very narrow window of compositions to meet.

As a result of investigating fibre compositions that may meet the fibre classification and yet still be refractory enough to meet the standard of WO93/15028 (shrinkage of less than 3.5% at both  $800^\circ\text{C}$  and  $1000^\circ\text{C}$ ) the applicants have found that addition of  $\text{P}_2\text{O}_5$  to compositions allows a broader range of refractory fibres to be produced than had previously been appreciated.

They have also found that  $B_2O_3$ , previously thought to be extremely detrimental to refractoriness, has a similar, although lesser, effect and that both  $P_2O_5$  and  $B_2O_3$  may be used in the fibres of WO93/15028.

The applicants have found that the refractoriness of the  $P_2O_5$  and  $B_2O_3$  containing fibres of the present invention is dependent on the sum of the amounts of  $SiO_2$  and  $P_2O_5$  (expressed in wt%)

It appears that a further factor that may be important in determining the refractoriness of a fibre is the percentage of non-bridging oxygens. If this percentage is 61.4% or more (calculated on the basis of the amounts of the components  $SiO_2$ ,  $CaO$ ,  $MgO$ ,  $P_2O_5$ , and  $B_2O_3$ ) the fibres tend to fail shrinkage tests at  $800^\circ C$  and  $1000^\circ C$  (failure being defined as a shrinkage of 3.5% or more).

The scope of the invention is apparent from the claims in the light of the following description.

The percentage of non-bridging oxygens (%N.B.O.) is calculated by converting the weight percentages of  $SiO_2$ ,  $CaO$ ,  $MgO$ ,  $P_2O_5$ , and  $B_2O_3$  to molar amounts and inserting these amounts into the equation:-

$$\%N.B.O. = \frac{2 * (CaO + MgO + P_2O_5 + B_2O_3)}{(2 * SiO_2 + CaO + MgO + 5 \times P_2O_5 + 3 \times B_2O_3)} \times 100$$

The reason the amounts of  $CaO$ ,  $MgO$ ,  $P_2O_5$ , and  $B_2O_3$  are doubled in the numerator to this equation is that each contributes two non-bridging oxygens. The reason terms are multiplied in the denominator to this equation is to reflect the number of oxygen atoms each molecular formula possesses.

Table I shows the results of a first set of shrinkage and solubility tests on compositions comprising  $SiO_2$ ,  $CaO$ ,  $MgO$ ,  $P_2O_5$ , and  $B_2O_3$  as main

AMENDED SHEET  
IPE/EP

ingredients. In this table the analysed compositions are normalised to 100%. It is clear from these compositions that where the percentage of non-bridging oxygens calculated on the basis of the amounts of the above named components is greater than 61.4% (those fibres lying above line A of Table I) the fibres fail the shrinkage tests, having shrinkages of greater than 3.5% at either or both of 800°C and 1000°C.

WO93/15028 stressed the importance of alumina content and the fibres lying between lines B and A of Table I show that alumina contents of greater than 1wt% are damaging to the shrinkage properties of fibres.

The applicants have also found that the combined amount of CaO and MgO is important. Those fibres lying between lines C and B have a combined CaO and MgO content of greater than 42wt% and also fail the shrinkage tests.

The fibres below line C have a percentage of non-bridging oxygens less than 61.4%, an alumina content of less than 1wt%, and a combined CaO and MgO content of less than 42wt%. All of these fibres pass the shrinkage tests. These fibres fall within the compositional ranges:-

SiO <sub>2</sub>	52.4 - 57.85wt%
CaO	22.2 - 39.4wt%
MgO	1.96 - 17.4wt%
P <sub>2</sub> O <sub>5</sub>	0.82 - 7.8wt%
B <sub>2</sub> O <sub>3</sub>	0 - 1.95wt%
Al <sub>2</sub> O <sub>3</sub>	<1wt%

The solubility results presented in Table I were obtained by the methods described in WO93/15028 and show a high solubility for all of the fibres produced.

It can be seen that all of the fibres below line C have a K<sub>I</sub> of more than 35 and more than half have a K<sub>I</sub> of more than 40.

Further testing resulted in the data presented in Table II. The data presented are as in table I but an additional column entitled deviation shows the result of looking to the difference between the sum of the SiO<sub>2</sub> and P<sub>2</sub>O<sub>5</sub> contents and the SiO<sub>2</sub> amount predicted to be needed by WO93/15028 for a fibre to be refractory (shrinkage of less than 3.5% at both 800°C and 1000°C. The figure given is found by calculating the sum

$$\text{SiO}_2 + \text{P}_2\text{O}_5 - (58 + (\text{if } \text{MgO} > 10, 0.5 \times (\text{MgO} - 10) \text{ else } 0))$$

If this is less than -2.4wt% the fibres fail. The fibres that failed are shown in plain text, those that passed in bold text, and those that were difficult to form in *italics*.

More than 12.5wt%  $P_2O_5$  is undesirable as it causes difficulties in making the fibres.

While the above description and the claims refer to  $P_2O_5$ ,  $B_2O_3$ ,  $SiO_2$ ,  $CaO$  and  $MgO$  it will be clear to the person skilled in the art that the pure materials need not be used and that provision of these components in combined form (e.g. provision of  $P_2O_5$  in the form of mixed oxide phosphates) is part of the invention.

Year	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100
1991	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100

Table I

Code	Chemical Composition (XRF - Weight percent)												KI	Shrinkage		Solubility (ppm)			CaO+MgO	% NBO.	
	CaO	MgO	P2O5	SiO2	Al2O3	Na2O	K2O	B2O3	Fe2O3	ZrO2	SrO	800°C		1000°C	CaO	MgO	SiO2	B2O3			Total
LTP 8	24.95	19.18	3.41	51.69	0.25	0.30	0.05		0.17	<0.05	<0.05	44.0	40.0	40.0	53	98	177		328	44.14	68.5%
LTP 9	24.81	18.66	5.10	50.42	0.38	0.31	<0.05		0.17	0.15	<0.05	43.0	23.9	38.8	59	115	193		367	43.47	68.1%
LTP11	25.13	19.07	2.51	52.54	0.28	0.25	0.05		0.17	<0.05	<0.05	43.9	46.8	39.1	55	94	174		323	44.20	68.0%
LTP16	31.83	12.27	3.39	51.59	0.26	0.42	0.06		0.17	<0.05	<0.05	44.1	49.1		79	76	200		355	44.11	66.1%
LTP10	24.48	17.89	2.48	54.46	0.21	0.28	0.05		0.16	<0.05	<0.05	42.3	3.62	19.1	58	90	169		317	42.37	64.7%
LTP 4	24.04	17.78	3.31	53.85	0.31	0.26	0.05		0.15	0.25	<0.05	41.5	3.71	4.77	56	95	180		331	41.83	64.3%
LTP 5	24.22	17.17	4.91	52.72	0.33	0.30	<0.05		0.14	0.21	<0.05	41.0	3.63	5.39	65	106	191		362	41.40	64.1%
LTP17	38.39	5.54	3.41	51.22	0.40	0.42	0.07		0.16	0.38	<0.05	43.6	45.2	43.8	83	32	191		306	43.94	63.9%
LTP23	38.62	5.56	2.57	52.23	0.34	0.46	0.07		0.15	<0.05	<0.05	44.0	42.90		82	29	199		310	44.18	63.7%
LTP14	30.93	11.01	4.90	51.96	0.30	0.45	0.05		0.15	0.25	<0.05	41.8	3.24	3.92	78	69	191		338	41.95	63.0%
LTP13	11.28	27.95	3.26	57.2	<0.05	0.13	<0.05		0.17	<0.05	<0.05	39.4	5.72	5.26	30	117	188		335	39.23	63.0%
LTP12	30.93	11.35	3.36	53.52	0.32	0.31	0.06		0.15	<0.05	<0.05	42.0	2.55	30.1	82	72	207		361	42.27	62.6%
LTP20	31.05	11.35	2.52	54.14	0.32	0.31	0.06		0.16	0.10	<0.05	42.1	3.38	29.7	85	71	200		356	42.40	62.6%
LTP15	36.89	5.70	5.05	51.22	0.31	0.43	0.10		0.16	0.13	<0.05	42.5	3.41	5.03	88	35	204		327	42.59	62.2%
LTP 3	22.89	16.69	6.70	52.58	0.25	0.29	<0.05		0.14	0.46	<0.05	39.4	23.3	29.5	43	166	141		350	39.58	61.9%
LTP 7	10.37	27.85	3.29	58.18	<0.05	0.15	<0.05		0.16	<0.05	<0.05	38.4	10.9	15.5	36	132	152		320	38.23	61.4%
LTP52	24.9	11.5	4.89	54.8	2.06	0.28	0.05	<0.05	1.38	<0.05	<0.05	32.6	32.1		72	74	140		286	36.40	56.0%
LTP51	28.7	11	1.62	56.6	1.38	0.29	0.07	<0.05	0.26	<0.05	<0.05	37.3	3.07	3.61	82	69	159		310	39.70	58.4%
LTP29	40.29	2.09	1.23	55.09	0.43	0.39	0.12		0.19	0.17	<0.05	42.0	45.9		76	10	206		292	42.38	58.8%
LTP21	36.62	5.58	2.54	54.19	0.39	0.46	0.07		0.15	<0.05	<0.05	42.0		35.5	58	34	208		300	42.20	60.3%
LTP30	39.40	1.96	2.22	55.25	0.45	0.41	0.10		0.21	<0.05	<0.05	41.0	1.74	2.04	72	11	209		292	41.36	57.5%
LTP41	31.36	9.48	0.85	55.63	0.27	0.30	0.07	1.88	0.16	<0.05	<0.05	42.5	1.20	2.32	87	60	194	20	361	40.84	60.0%
LTP 6	29.83	10.45	3.34	55.65	0.21	0.32	0.05		0.15	<0.05	<0.05	40.2	1.89	2.76	65	52	172		289	40.28	59.0%
LTP34	30.44	9.81	1.68	57.3	0.25	0.31	0.07		0.15	<0.05	<0.05	40.1	1.40	1.79	76	51	188		315	40.25	58.0%
LTP43	30.51	9.68	1.68	56.19	0.28	0.32	0.07	1.11	0.15	<0.05	<0.05	41.1	0.97	1.84	62	66	187	12	327	40.19	58.8%
LTP42	30.55	9.56	0.86	57.13	0.27	0.33	0.07	1.08	0.15	<0.05	<0.05	41.1	1.04	1.81	75	65	192	12	344	40.12	58.2%
LTP47	22.2	17.4	3.98	55.2	0.31	0.31	0.05	<0.05	0.1	<0.05	<0.05	39.3	1.97	2.14	58	104	197		359	39.60	61.0%
LTP38	34.82	4.73	0.82	57.84	0.31	0.30	0.08	0.94	0.15	<0.05	<0.05	40.3	1.07	1.40	83	25	175	9	292	39.56	55.4%
LTP 2	23.35	16.10	4.87	54.25	0.46	0.24	<0.05		0.16	0.58	<0.05	38.8	2.24	3.05	53	96	167		316	39.45	60.8%
LTP39	34.35	4.73	1.67	57.39	0.27	0.30	0.08	1.06	0.14	<0.05	<0.05	40.0	1.47	1.93	32	33	203	16	284	39.08	55.2%
LTP 1	23.29	15.66	3.33	57.01	0.24	0.22	0.06		0.14	<0.05	0.05	38.7	1.31	1.77	63	89	175		327	38.94	58.7%
LTP48	32	6.87	7.8	52.4	0.52	0.34	0.05	<0.05	0.15	0.18	<0.05	38.2	1.24	1.53	84	48	205		337	38.87	57.7%
LTP40	33.67	4.75	0.86	57.85	0.38	0.31	0.08	1.95	0.15	<0.05	<0.05	40.0	1.15	2.39	40	32	194	25	291	38.42	54.5%
LTP26	33.69	4.56	3.73	56.95	0.36	0.43	0.06		0.14	0.07	<0.05	38.0	1.22	1.40	91	28	193		312	38.25	54.0%
LTP27	28.91	9.33	3.66	57.32	0.22	0.36	0.05	<0.05	0.14	<0.05	<0.05	38.2	0.99	1.16	67	48	173		288	38.24	55.5%
LTP46	28.4	8.69	2.67	59	0.29	0.33	0.06	<0.05	0.13	<0.05	<0.05	36.9	0.91	0.99	71	46	175		292	37.09	53.3%

TABLE II (Part I)

Code	Chemical Composition (XRF - Weight percent)											KI	Shrinkage			Solubility (ppm)				Total	CaO+MgO	% N.B.O.
	CaO	MgO	P2O5	SiO2	Al2O3	Na2O	K2O	B2O3	Fe2O3	ZrO2	SiO		800°C	1000°C	Deviation	CaO	MgO	SiO2	B2O3			
LTP																						
LTP8	24.95	19.18	3.41	51.69	0.25	0.30	0.05		0.17			43.99	40.00	40.00	-7.49	53	98	177		328	44.14	68.5%
LTP11	25.13	19.07	2.51	52.54	0.28	0.25	0.05		0.17			43.94	46.80	39.10	-7.48	55	94	174		323	44.20	68.0%
LTP49	32.35	6.74		50.54	0.57	0.40	0.08	9.17	0.14			47.60	2.65	15.70	-7.46	79	41	214	129	463	39.09	62.1%
LTP9	24.81	18.66	5.10	50.42	0.38	0.31			0.17	0.15		43.03	23.90	38.80	-6.81	59	115	193		367	43.47	68.1%
LTP67	15.17	25.18	5.06	54.00	0.19	0.25			0.15			40.22	5.70	-	-6.53						40.35	64.9%
LTP13	11.28	27.95	3.26	57.20		0.13			0.17			39.36	5.72	5.26	-6.51	30	117	188		335	39.23	63.0%
LTP62	14.99	24.54	2.52	57.24	0.35	0.19			0.16			39.02	4.48	-	-5.51	25	66	119		210	39.53	62.3%
LTP7	10.37	27.85	3.29	58.18		0.15			0.16			38.37	10.90	15.50	-5.46	36	132	152		320	38.23	61.4%
LTP10	24.48	17.89	2.48	54.46	0.21	0.28	0.05		0.16			42.28	3.62	19.10	-5.01	58	90	169		317	42.37	64.7%
LTP4	24.04	17.78	3.31	53.85	0.31	0.26	0.05		0.15	0.25		41.52	3.71	4.77	-4.73	56	95	180		331	41.83	64.3%
LTP16	31.83	12.27	3.39	51.59	0.26	0.42	0.06		0.17			44.07	49.10	-	-4.15	79	76	200		355	44.11	66.1%
LTP5	24.22	17.17	4.91	52.72	0.33	0.30			0.14	0.21		41.04	3.63	5.39	-3.96	65	106	191		362	41.40	64.1%
LTP59	32.13	10.47	12.93	41.37	2.31	0.56	0.05		0.17			38.59	43.20	-	-3.94	42	41	179	30	262	42.60	69.3%
LTP50	31.00	10.40		54.50	0.36	0.31	0.08	3.19	0.16			44.26	29.80	-	-3.70	79	58	200		367	41.40	62.0%
LTP17	38.39	5.54	3.41	51.22	0.40	0.42	0.07		0.16	0.38		43.62	45.20	43.80	-3.37	83	32	191		306	43.94	63.9%
LTP56	34.38	9.46	14.72	40.02	0.72	0.55			0.16			42.95	9.98	-	-3.26	60	57	196		313	43.84	70.5%
LTP23	38.62	5.56	2.57	52.23	0.34	0.46	0.07		0.15			44.03	42.90	-	-3.20	82	29	199		310	44.18	63.7%
LTP57	34.73	9.55	19.83	35.24	0.23	0.26			0.15			44.08	-	-	-2.93					0	44.28	73.0%
LTP70	24.38	14.20		57.52	0.44	0.18	0.08	3.01	0.18			40.97	3.63	7.86	-2.58	75	73	255	21	424	38.58	58.7%
LTP63	14.61	22.87	2.53	59.45	0.27	0.12			0.16			37.06	9.57	-	-2.46	17	108	83		208	37.48	58.4%
Above here compositions have deviation of more than 2.4wt%																						
LTP54	29.40	8.73	14.55	46.68	0.07	0.44			0.13			38.43	-	-	3.23						38.13	60.1%
LTP61	32.46	9.86	14.02	42.67	0.09	0.70	0.05		0.15			42.89	3.44	3.65	-1.31						42.32	67.4%
LTP60	31.46	9.58	12.64	44.91	0.69	0.54	0.05		0.14			40.25	-	-	-0.45						41.04	64.8%
Above here compositions have P2O5 content more than 12.5wt%																						
LTP52	24.93	11.52	4.90	54.88	2.06	0.28	0.05		1.38			37.66	32.10	-	1.02	72	74	140		286	36.45	56.1%
LTP51	28.72	11.01	1.62	56.65	1.38	0.29	0.07		0.26			37.33	3.07	3.61	-0.24	82	69	159		310	39.73	58.4%
Above here fibres have Al2O3 content above 1 wt%																						
LTP15	36.89	5.70	5.05	51.22	0.31	0.43	0.10		0.16	0.13		42.50	3.41	5.03	-1.72	88	35	204		327	42.59	62.2%
LTP14	30.93	11.01	4.90	51.96	0.30	0.45	0.05		0.15	0.25		41.85	3.24	3.92	-1.65	78	69	191		338	41.95	63.0%
LTP58	32.93	9.77	12.01	44.34	0.19	0.53	0.05		0.19			42.90	2.62	2.78	-1.65	57	42	223		322	42.70	67.0%
LTP55	32.58	9.47	9.65	46.79	0.84	0.46	0.05		0.17			40.88	1.72	1.95	-1.56	71	54	203		328	42.05	65.1%
LTP53	29.34	9.84	9.58	50.26	0.17	0.56	0.05		0.15	0.05		39.45	0.01	0.00	1.84	71	83	222		376	39.18	60.1%
Above here SiO2 content less than 52wt%																						

TABLE II (Part 2)

Code	Chemical Composition (XRF - Weight percent)												KI	Shrinkage			Solubility (ppm)				Total	CaO+MgO	% N.B.O.
	LTP	CaO	MgO	P2O5	SiO2	Al2O3	Na2O	K2O	B2O3	Fe2O3	ZrO2	SiO		800°C	1000°C	Deviation	CaO	MgO	SiO2	B2O3			
LTP3	22.89	16.69	6.70	52.58	0.25	0.29			0.14	0.46			39.37	23.30	-2.07	43	166	141		350	39.58	61.9%	
LTP20	31.05	11.35	2.52	54.14	0.32	0.31	0.06		0.16	0.10			42.13	3.38	-2.01	85	71	200		356	42.40	62.6%	
LTP2	23.35	16.10	4.87	54.25	0.46	0.24			0.16	0.58			38.77	2.24	-1.93	53	96	167		316	39.45	60.8%	
LTP12	30.93	11.35	3.36	53.52	0.32	0.31	0.06		0.15				42.00	2.55	-1.79	82	72	207		361	42.27	62.6%	
LTP21	36.62	5.58	2.54	54.19	0.39	0.46	0.07		0.15				41.95	-	-1.27	58	34	208		300	42.20	60.3%	
LTP48	31.90	6.85	7.78	52.24	0.52	0.34	0.05		0.15	0.18			38.10	1.24	2.02	84	48	205		337	38.75	57.7%	
Above here SiO2 content 52wt% to less than 55wt%																							
LTP47	22.30	17.48	4.00	55.45	0.31	0.31	0.05		0.10				39.52	1.97	2.14	58	104	197		359	39.78	61.0%	
LTP64	20.81	18.41	2.52	57.63	0.22	0.26			0.14				39.04	3.01	3.73	46	76	197		319	39.22	59.7%	
LTP68	20.08	18.77	4.55	55.92	0.30	0.24			0.14				38.49	3.90	4.16	51	89	226		366	38.85	60.2%	
LTP29	40.29	2.09	1.23	55.09	0.43	0.39	0.12		0.19	0.17			42.03	45.85	-	76	10	206		292	42.38	58.8%	
LTP41	31.36	9.48	0.85	55.63	0.27	0.30	0.07	1.88	0.16				42.55	1.20	2.32	87	60	194	20	361	40.84	60.0%	
LTP71	38.31	0.65		56.51	0.55	0.20	0.09	3.54	0.14				41.69	0.59	1.43	73	2	278	55	408	38.96	54.9%	
LTP30	39.40	1.96	2.22	55.25	0.45	0.41	0.10		0.21				40.96	1.74	2.04	72	11	209		292	41.36	57.5%	
LTP1	23.29	15.66	3.33	57.01	0.24	0.22	0.06		0.14		0.05		38.74	1.31	1.77	63	89	175		327	38.94	58.7%	
LTP43	30.51	9.68	1.68	56.19	0.28	0.32	0.07	1.11	0.15				41.13	0.97	1.84	62	66	187	12	327	40.19	58.8%	
LTP37	35.40	4.77		57.92	0.31	0.31	0.09	1.05	0.15				40.99	1.57	2.13	37	30	195	13	275	40.16	56.1%	
LTP32	30.01	8.53		57.95	0.32	0.23	0.09	2.69	0.18				40.92	1.68	2.83	80	46	184	24	334	38.54	56.3%	
LTP73	36.93	0.62		57.96	0.49	0.23	0.09	3.54	0.13				40.43	1.23	3.00	76	2	264	40	382	37.55	52.6%	
LTP42	30.55	9.56	0.86	57.13	0.27	0.33	0.07	1.08	0.15				41.06	1.04	1.81	75	65	192	12	344	40.12	58.2%	
LTP38	34.82	4.73	0.82	57.84	0.31	0.30	0.08	0.94	0.15				40.26	1.07	1.40	83	25	175	9	292	39.56	55.4%	
LTP40	33.67	4.75	0.86	57.85	0.38	0.31	0.08	1.95	0.15				40.00	1.15	2.39	40	32	194	25	291	38.42	54.5%	
LTP6	29.83	10.45	3.34	55.65	0.21	0.32	0.05		0.15				40.23	1.89	2.76	65	52	172		289	40.28	59.0%	
LTP69	19.17	17.56	4.66	57.93	0.31	0.23			0.13				36.34	1.23	1.68	49	88	241		378	36.73	56.5%	
LTP34	30.44	9.81	1.68	57.30	0.25	0.31	0.07		0.15				40.13	1.40	1.79	76	51	188		315	40.25	58.0%	
LTP39	34.35	4.73	1.67	57.39	0.27	0.30	0.08	1.06	0.14				39.98	1.47	1.93	32	33	203	16	284	39.08	55.2%	
LTP26	33.69	4.56	3.73	56.95	0.36	0.43	0.06		0.14	0.07			38.02	1.22	1.40	91	28	193		312	38.25	54.0%	
LTP27	28.91	9.33	3.66	57.32	0.22	0.36	0.05		0.14				38.21	0.99	1.16	67	48	173		288	38.24	55.5%	
Above here SiO2 content 55wt% to less than 58wt%																							

TABLE II (Part 3)

Code	Chemical Composition (XRF - Weight percent)												Shrinkage			Solubility (ppm)			CaO+MgO	% N.B.O.			
	LTP	CaO	MgO	P2O5	SiO2	Al2O3	Na2O	K2O	B2O3	Fe2O3	ZrO2	SiO	KI	800°C	1000°C	Deviation	CaO	MgO			SiO2	B2O3	Total
LTP66		15.65	21.16	4.38	58.17	0.24	0.25		0.15				36.58	2.65	3.19	-1.03	30	84	169		283	36.81	57.7%
LTP65		20.36	17.74	2.50	58.75	0.30	0.22		0.13				37.72	2.28	2.37	-0.62	41	68	185		294	38.10	57.6%
LTP72		22.67	13.60		59.64	0.37	0.27	0.06	3.25	0.14			39.11	3.37	6.16	-0.16	49	56	197	23	325	36.27	55.0%
LTP35		32.72	4.76		58.60	0.28	0.31	0.08	3.09	0.15			40.40	1.65	3.85	0.60	88	26	179	29	322	37.48	53.5%
LTP31		28.30	9.20		58.70	0.28	0.29	0.06	3.00	0.18			40.29	3.15	4.88	0.70	91	60	205	31	387	37.50	55.1%
LTP36		33.37	4.82		58.90	0.27	0.30	0.08	2.10	0.15			40.13	1.50	3.12	0.90	37	33	198	25	293	38.19	53.9%
LTP33		30.20	9.03		59.01	0.27	0.28	0.08	0.96	0.17			40.02	2.16	2.74	1.01	88	52	193	10	343	39.23	56.1%
LTP44		29.05	6.88		59.81	0.35	0.36	0.07	3.16	0.13	0.19		38.82	1.60	2.71	1.81	89	44	193	32	358	35.93	52.1%
LTP45		24.10	11.40		62.48	0.54	0.24	0.06	1.04	0.15			35.76	2.17	3.15	3.78	81	65	189	10	345	35.50	51.3%
LTP46		28.52	8.73	2.68	59.25	0.29	0.33	0.06	0.13				37.06	0.91	0.99	3.93	71	46	175		292	37.25	53.3%

Above here SiO2 content 58wt% or more

Above here SiO<sub>2</sub> content 58wt% or more